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GS-EVx-3PH-650V300A-SM1x

GS-EVM-3PH-650V300A-SM1 GS-EVB-3PH-650V300A-SM1A

650V 300A 3-Phase GaN Power Module with External Gate Driver Board

Technical Manual



Visit www.gansystems.com for the latest version of this technical manual.





WARNING:

PCB surface can become hot. Contact may cause burns. Do not touch!



CAUTION!

This product contains parts that are susceptible to damage by electrostatic discharge (ESD). Always follow ESD prevention procedures when handling the product.



Overview

The GS-EVM-3PH-650V300A-SM1 is 650V 300A 3-Phase GaN Power Module. This GS-EVM-3PH-650V300A-SM1 evaluation module is designed to meet high robustness, high power density, and low-cost requirements of the automotive and industrial markets. The GS-EVB-3PH-650V300A-SM1A is the external gate driver board for the 650V 300A 3-Phase GaN power module GS-EVM-3PH-650V300A-SM1. They are created in partnership with SilverMicro and intended for testing and evaluation purposes only.

Features

S-EVM-3PH-650V300A-SM1 S-EVM-3PH-650V300A-SM1

- Includes 12 GS-065-150-1-D (650V 150A E-mode Die)
- Industry standard form factor
- High thermal conductivity base plate
- External gate driver board
- Ultra-low switching losses & Zero QRR
- Ultra-high dV/dt ruggedness
- Adjustable Trise / Tfall & reverse conduction capability
- · Press-Fit Pins for ease of assembly
- ZTA substrates for superior reliability
- Greater than 4 kV DC 1-second electrical Isolation

- Optimized & isolated 3-phase gate drive
- Single 5V input
- Ultra-high dV/dt ruggedness 200V/ns

Applications

- High efficiency 75kW traction inverter drives
- Motor drives
- High efficiency high power density systems



Contents

The GS-EVx-3PH-650V300A-SM1x includes the following hardware.

Table 1 GS-EVx-3PH-650V300A-SM1x Evaluation Kit Contents

| Quantity | Description |
|----------|--|
| 1 | GS-EVM-3PH-650V300A-SM1 650V 300A 3-Phase GaN Power Module |
| 1 | GS-EVB-3PH-650V300A-SM1A 650V 300A 3-Phase Driver Board |

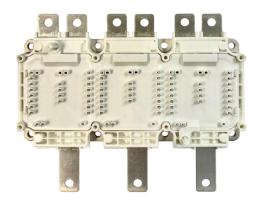


Figure 1 650V 300A GaN 3 phase Power Module



Figure 2 External Gate Driver Board



Technical Specifications

Block Diagram of Power Module

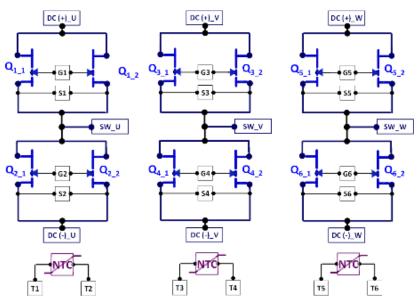


Figure 3 650V 300A GaN 3 phase Power Module Block Diagram

Driver Board Pin Description

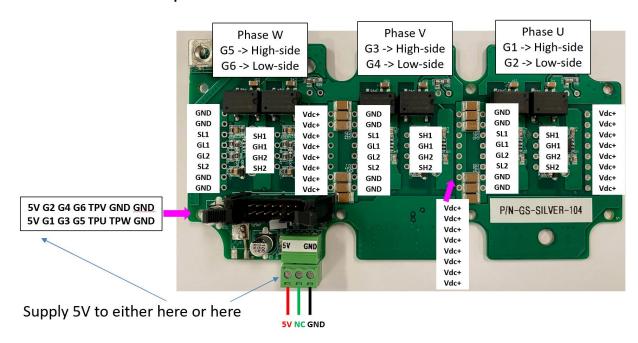
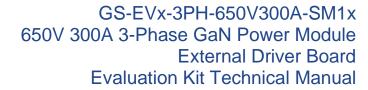


Figure 4 Driver Board Pin Description





Driver Board Schematics

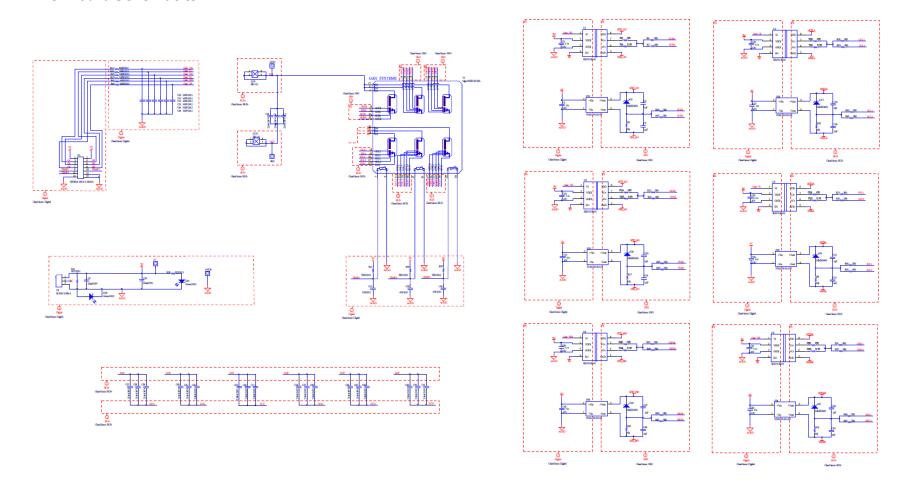


Figure 5 Driver Board Schematics



Electrical Characteristics

Test Conditions, unless otherwise noted: $T_{JUNC} = 25^{\circ}C$, $V_{GS} = 6.0V$

| Parameter | Sym. | Min. | Тур. | Max. | Units | Conditions | |
|--|----------------------|------|------|------|-------|--|--|
| Drain-to-Source Blocking Voltage | V _{(BL)DSS} | 650 | - | - | V | V _{GS} = 0V, I _{DSS} < 560 μA | |
| Module ON Resistance T _{JUNC} = 25 °C | Ron | - | 6 | 7.5 | mΩ | V _{GS} = 6.0V, I _{DS} = 100A T _{JUNC} = 25 °C | |
| Module ON Resistance TJUNC = 150 °C(Note 4) | Ron | - | 14 | - | mΩ | V _{GS} = 6.0V, I _{DS} = 100A T _{JUNC} = 150 °C | |
| Drain-to-Source Leakage TJUNC = 25 °C | IDSS | - | 22 | 550 | μΑ | V _{GS} = 0V, V _{DS} = 650V T _{JUNC} = 25 °C | |
| Drain-to-Source Leakage T _{JUNC} = 150 °C ^(Note 4) | Idss | - | 4400 | - | μА | V _{GS} = 0V, V _{DS} = 650V T _{JUNC} = 150 °C | |
| Gate-to-Source Threshold | V _{GS(TH)} | 1.1 | 1.7 | 2.6 | V | $V_{GS} = V_{DS}$, $I_{DS} = 40$ mA | |
| Gate-to-Source Leakage | Igss | 1 | 1822 | - | μА | $V_{GS} = 6.0V, V_{DS} = 0V$ | |
| Input Capacitance | Ciss | 1 | 2962 | - | pF | $V_{GS} = 0V$ $V_{DS} = 400V$ $f = 100kHz$ | |
| Output Capacitance | Coss | - | 740 | - | pF | | |
| Reverse Transfer Capacitance | C _{RSS} | - | 22 | - | pF | | |
| Total Gate Charge | Q _G | 1 | 66 | - | nC | | |
| Gate-to-Source Charge | Q _{GS} | 1 | 26 | - | nC | $V_{GS} = -3V$ to $6V$ $V_{DS} = 400V$ | |
| Gate-to-Drain Charge | Q _{GD} | - | 20 | - | nC | | |
| Output Charge | Qoss | - | 650 | - | nC | V _{GS} = 0V, V _{DS} = 400V | |
| Reverse Recovery Charge | Q _{RR} | | Zero | | nC | N/A | |



| Parameter | Sym. | Min. | Тур. | Max. | Units | Conditions |
|---------------------------|---------------------|------|------|------|-------|--|
| Turn-On Delay Time | t _{D(ON)} | - | tbd | - | ns | |
| Rise Time | t _{RISE} | - | tbd | - | ns | $V_{GS} = -3V \text{ to } 6V,$ $V_{DS} = 400V, I_{DS} = 160A,$ |
| Turn-Off Delay Time | t _{D(OFF)} | - | tbd | - | ns | $R_{G(ON)} = 5\Omega$, $T_{JUNC} = 25$ °C (Note 5) |
| Fall Time | t _{FALL} | - | tbd | - | ns | |
| Turn-On Switching Energy | Eon | - | 715 | - | μЈ | $V_{GS} = -3V \text{ to } 6V,$ $V_{DS} = 400V, I_{DS} = 150A,$ |
| Turn-Off Switching Energy | E _{OFF} | - | 115 | - | μЈ | $R_{G(ON)} = 10\Omega, R_{G(OFF)} = 1\Omega,$ $L = 40\mu H^{(Note6)}$ |

(Note 4) No manufacturing test (specified by design)

(Notes 5, 6) See diagrams in applications section for switching tests methodology

Thermal Characteristics

| Parameter | Symbol | Min. | Тур. | Max. | Unit |
|--|---------------------------|------|------|-------------|------|
| Junction Temperature Range | T _{JUNC} | - | - | -55 to +150 | °C |
| Thermal Resistance, Junction-to-Cold Plate | R _O _JUNCTION- | - | 0.20 | - | °C/W |
| Storage Temperature Range | T _{STOR} | - | - | -40 to +125 | °С |

NTC Characteristics

| Parameter | Conditions / Equation | Typical Value | Units |
|--------------------|---|---------------|-------|
| R ₂₅ | $T_{C} = 25 {}^{\circ}\text{C}$ | 5 | kΩ |
| ΔR/R | $T_C = 100 {}^{0}\text{C}, R_{100} = 481 \Omega$ | <u>+</u> 5 | % |
| P ₂₅ | Tc = 25 °C | 50 | mW |
| B _{25/50} | $R_2 = R_{25} \exp[B_{25/50}(1/T_2 - 1/(298.15K))]$ | 3380 | KW |
| B _{25/80} | $R_2 = R_{25} \exp[B_{25/80}(1/T_2 - 1/(298.15K))]$ | 3440 | К |



Module Characteristics

| Parameter | Sym. | Min. | Тур. | Max. | Units | Conditions |
|----------------------------|-------------------|------|------|------|-------|--|
| Isolation Voltage | Viso | 4.2 | - | - | kV | RMS, f = 0Hz, t = 1s |
| Terminal RMS Current | I _{tRMS} | - | 500 | - | Α | T _F = 85 °C, T _{Ct} = 105 °C |
| Terminal Creepage | dcreepage | - | 9.0 | - | mm | To Heatsink/Terminal |
| Terminal Clearance | dclearance | - | 4.5 | - | mm | To Heatsink/Terminal |
| Comparative Tracking Index | СТІ | 200 | - | - | | |
| Terminal Screw:M5 | М | 3.0 | - | 5.0 | N•m | |
| Mounting Screw:M4 | М | 1.80 | - | 2.20 | N•m | |
| Screw PCB to frame | М | 0.45 | 0.50 | 0.55 | N•m | |
| Weight | G | - | 305 | - | g | |



Application Characteristics

GaN Gate Drive

- GaN E-mode Gate Drive Voltage (V_{GS}) is nominally -3V to +6.0V for high-power systems, to achieve optimal R_{DSON} performance and lifetime reliability. Absolute maximum V_{GS} rating is +7.0V (DC voltage), but GaN E-modes are rated for transients up to +10V and -20V, for pulses up to 1μs.
- Gate and commutation loop inductances are minimized in the module design (i.e., DBC layout and Pin configuration), however, wire-bonded case-type power modules will have higher loop inductances than embedded power modules with integrated gate drive. Therefore, careful gate driver board design must be implemented.

GaN Reverse Conduction

- GaN E-modes do not have a parasitic body diode or a parasitic Bi-polar in their substrate, therefore
 the GaN E-mode has zero Q_{RR} and extremely high dV/dt ruggedness. But despite not having a
 body diode, the GaN E-mode will *inherently* conduct in reverse current flow (source-to-drain)
 through the 2DEG channel, when source-to-drain potential (V_{SD}) is greater than V_{TH} (approximately
 1.7V).
- During reverse conduction, V_{GS} can be zero volts (no gate bias is required for reverse conduction operation), and anti-parallel diodes are *not* required for reverse conduction.
- For optimal efficiency, dead time should be minimized and synchronous rectification should be implemented in the system design.

GaN Blocking Voltage

- GaN E-mode blocking voltage (V_{(BL)DSS}) is defined by the value of drain leakage Current (I_{DSS}). Hard breakdown (unrecoverable) will occur well above the rated V_{(BL)DSS} value, similar to hard breakdown in a Si MOSFET or IGBT. As a general practice, the applied drain voltage should be de-rated in a similar manner as Si MOSFET or IGBT.
- All GaN power transistors do not avalanche and thus do not have an avalanche breakdown rating.
- The maximum drain-to-source rating does not change if negative gate voltage is applied.

HybridPACK™ module case modification

 Additional pins were added along the centerline of each half-bridge portion, to connect to gate and source sense nodes for each GaN device in the half-bridge. Two 150A GaN transistors are paralleled for high-side and low-side switches, providing 300A current. The additional gate and source sense pins allow a symmetric DBC Layout and GaN device placement.

Test Results

Double Pulse Test (GS-EVx-3PH-650V300A-SM1x)

• Test Condition: $V_{DS} = 400V$, $I_D = 300A$, $R_{g-ON} = 12\Omega$, $R_{g-OFF} = 7\Omega$

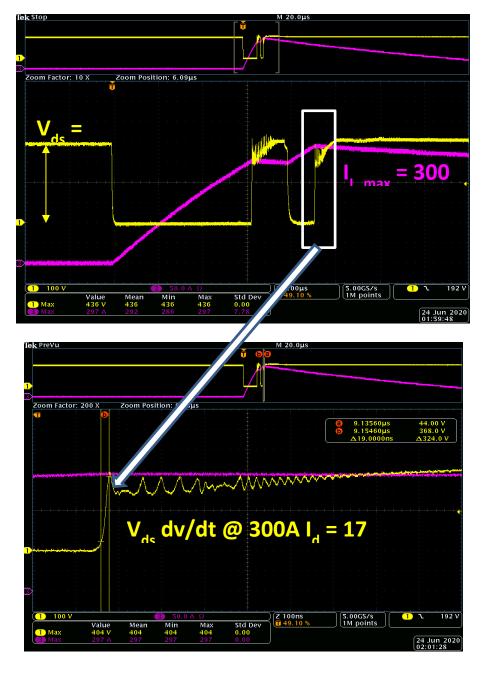


Figure 6 Double pulse test - Low Side GaN Switching OFF waveforms



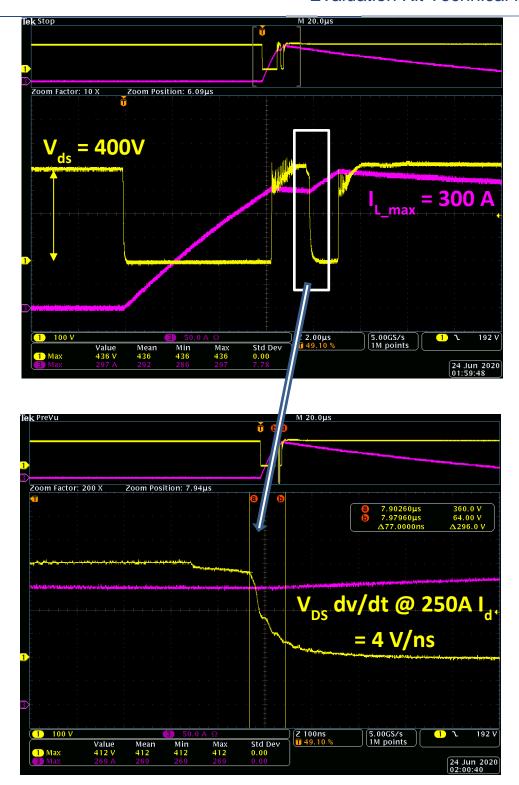


Figure 7 Double pulse test – Low Side GaN Switching ON waveforms

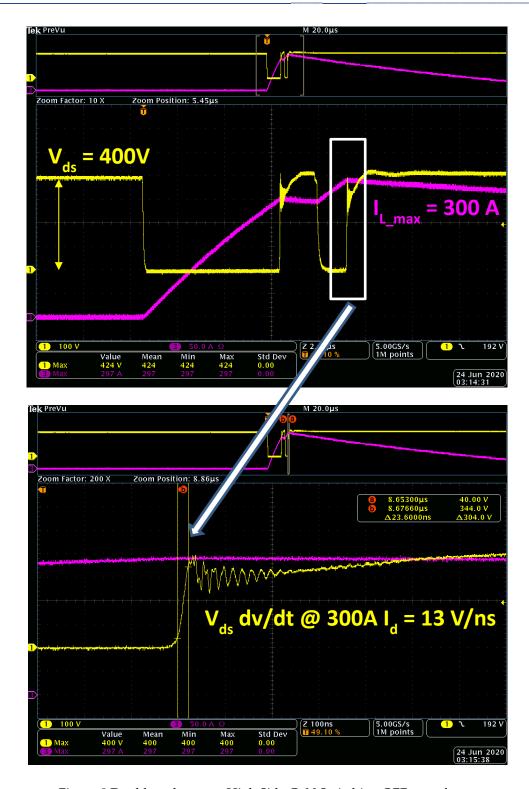


Figure 8 Double pulse test - High Side GaN Switching OFF waveforms



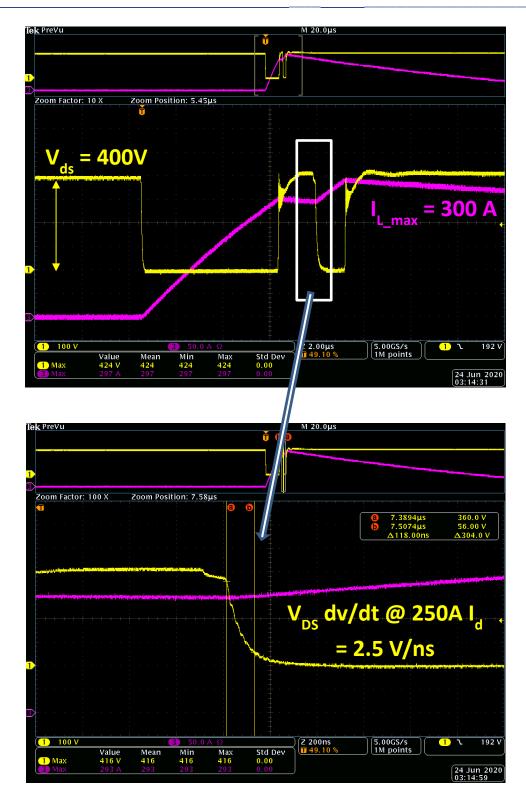


Figure 9 Double pulse test – High Side GaN Switching ON waveforms

Mechanical Drawing

Power Module

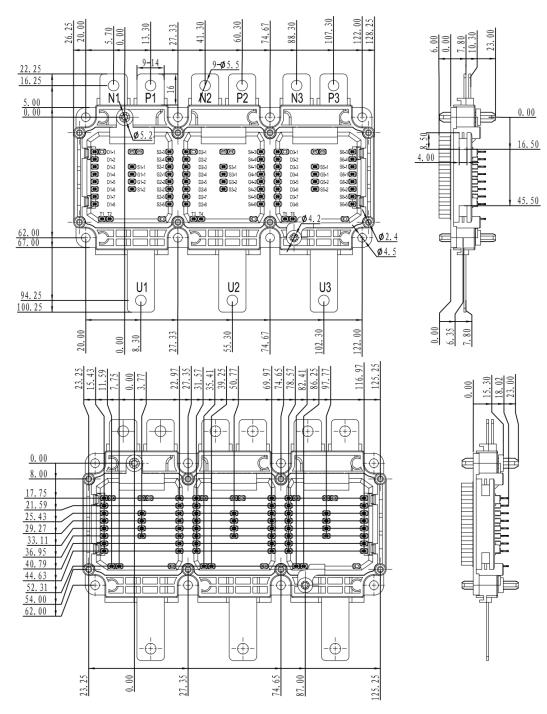


Figure 10 650V 300A GaN 3 phase Power Module Package Outline



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