Infineon XENSIV[™] – magnetic sensor solutions for power tools



April 2023



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Application trend: BLDC motor adoption – brushed DC motors are replaced by BLDC motors





Customer benefits

- Longer life span and no regular maintenance due to removed brushes and commutators
- Higher efficiency and less heat
- Lower noise and EMI
- Higher torque in smaller form factor
- Less weight and more compact

Customer challenges

- Durability low power consumption due to battery driven devices
- Zero/slow speed torque immediate rotor position detection even during slow speeds or at rest
- Ergonomics small form factor
- Low-cost and reliable solutions for the consumer market
- Precise determination of the rotor position

Solution – magnetic switches

- Highest accuracy and proven quality
- Easy drop-in replacement

- Hall switch
- Low power consumption enabling energy-efficient systems
- High supply voltage range and load dump capability to ensure cost-effective designs

Success story Cordless power tools – magnetic switches



Power too

Project description

- Application:
- Sub-application:
- Customer:
- Product(s):
- Related applications:
- <u>TLI4963-1M</u> Vacuum cleaner (robot), lawn mower,…

Cordless power tools

European OEM

BLDC motor commutation



Block diagram





Success factors

- Cost effective latch with excellent performance
- Low current consumption of 1.5 mA
- Active error compensation
- High stability of magnetic thresholds
- Low jitter (typ. 0.35 μs)
- SOT23 package

Success story Cordless hedge trimmer – magnetic switches



Gardening tool:

Project description

- Application:
- Sub-application:
- Customer:
- Product(s):
- Related applications:

European OEM <u>TLI4946-2K</u> **Power tools, lawn mower,** vacuum cleaner...

Cordless hedge trimmer

BLDC motor commutation







Success factors

- Operation from unregulated power supply
- Active error compensation
- Reverse battery protection (-18 V)
- Superior temperature stability
- Low jitter (typically 1µs)
- High ESD performance ($\pm 4 \text{ kV HBM}$)

Success story Cordless vacuum cleaner – magnetic switches



Project description

-	Application:	Cordless vacuum cleaner
-	Sub-application:	BLDC motor commutation
-	Customer:	Asian household appliance manufacturer
-	Product(s):	<u>TLE4945L</u>
-	Related applications:	Vacuum cleaner robot, lawn mower, power tools…



Block diagram





Success factors

- 3.8 to 24.0 V operating supply voltage
- Operating temperature range from -40 to 170°C
- Unchopped bipolar switch
- Temperature compensated magnetic performance
- Protection against reversed polarity
- Output protection against electrical disturbances

Innovation potential: Drill trigger – replace resistive potentiometer based triggers with a magnetic solution



Innovation description
Left/right selection knob
Linear movement trigger

Customer benefits

- Prevent fast wear-out over time due to:
 - humidity
 - high temperatures
 - excessive dust
- Extended durability due to contactless sensing principle
- Lower system effort and cost by combining linear movement and direction detection

Customer challenges

- Functional mechanical trigger design
- Media robustness \rightarrow dirty environment
- Limited space → small form factor
- Low-cost and reliable solutions for the consumer market
- Low power consumption \rightarrow battery powered application
- Precise determination of linear trigger and direction indicator position

Solution – 3D Hall & linear sensors

- D Hall family:
- Highly accurate linear sensing in 3 dimensions
- I²C digital interface
- Wake-Up functionality
- Min. power consumption of 7 nA

- Linear family:
 - Highly accurate linear sensing in 1 dimension
 - Analog & digital (PWM, SENT, SPC) interface
- Low drift of output signal
- EEPROM for end-of-line programming

Innovation potential: Current measurement – replace shunt resistor and OP-amp with a current sensor





Customer benefits

- Smooth operation due to torque control
- Reduced area compared to existing solutions
- Scalable power classes from few hundred Watt up to 10 kW
- End of line programmability without additional components due to integrated EEPROM
- Sensing range can be changed without EEPROM usage
- Fully developed according SIL-standard

Customer challenges

- Full torque at 0 RPM
- Long lifetime expectations
- Smooth operation
- Reliable solutions for the consumer market
- Ergonomics small form factor and low weight

Solution – current sensors

- Low weight: 173 mg
- High accuracy: +/-1%
 - Different measurement ranges
 - with integrated current rail: +/-25 A up to +/-120 A
 - with external current rail: +/-150 A up to +/-2000 A
- Integrated self-diagnosis and safety mechanism

Curren

Success story Drive – magnetic current sensor



Project description	

—	Application:	Motor drive
_	Sub-application:	Inverter: In leg current sensing
		and power control
_	Customer:	Europe and US
_	Product(s):	TLI4971: all 4 current ranges
		with and without UL-certification
_	Related applications:	SiC-drive, GaN-drive, general purpose drive

Success factors

- Low insertion resistance of 220 µOhm
- Good heat transfer to the PCB (outstanding in the market)
- OCD-channel to protect power semiconductors
- Diagnostic Mode: self test during startup
- Sufficient bandwidth (240 kHz)
- Scalability of Power Classes





Block diagram





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Applications trends and sensor use-cases
Infineon sensors solutions
Magnetic position sensors
Current sensors
Tools and kits
Summary



XENSIV™ – magnetic sensor applications in power tools



XENSIV[™] – magnetic switch families **Tailored to your needs**





detection Position

> TLx4966-xG: Family of 24 V high precision automotive/industrial gualified double Hall latches

TLx4961-xM: Family of **32 V** high precision automotive/industrial/consumer qualified Hall latches

TLx4963-xM: Family of **5 V** high precision automotive/industrial qualified Hall latches

TLx4968-xM: High precision automotive/industrial gualified 32 V bipolar Hall switch

commutation

Motor

TLx496x family 3rd generation of magnetic switches and latches





Industry – TLI496x –

Temperature

Supply voltage

Current consumption 1.5 to 1.6 mA





Consumer – TLV496x –

Temperature: -40 to 125°C -40 to 85°C

- Package: PG-SOT23 PG-TO92S
- Supply voltage: 3.0 to 26.0 V
- **Current consumption** _ 1.6 mA



Price

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_

_

Price

Broad portfolio of available thresholds

TLx4961/63/68 and TLx4964/65 family For motor commutation and position sensing



Package

PG-SOT23

PG-SOT23

PG-SOT23

PG-SSO3

PG-SOT23

PG-SOT23

PG-SSO3

Product highlights Supply voltage 3.0 to 5.5/32 V operating supply voltage _ Low current consumption of ~1.5 mA _ Low jitter (typ. 0.35 µs) 32 V High stability of magnetic thresholds TLx4961/64/68 _ 12 different magn. Active error compensation thresholds available family High ESD performance Operating temperature range from 5.5 V -40 to +170°C TLx4963/65 family B_{op}/B_{rp} [mT] Product Type For cost-effective PCB based systems TLI4963-1M 2.0 / -2.0 5 V latch TLI4965-5M 7.5/5.0 5 V switch TLE4961-3M/L 7.5 / -7.5 32 V latch PG-SS03 PG-SOT23 PG-SOT23 TLE4964-2M 28.0/22.5 32 V switch 3.0 V Price TLE4968-1M/L 1/-1 32 V latch

2023-04-27

TLE4913 and TLV4961/4/8 – xTA/TB Specialized products for special requirements



TLE4913 – low power version

- Micro power design (average current in standby mode ~4 µA)
- 2.4 to 5.5 V supply voltage range
- High sensitivity and high stability of the magnetic switching points
- High resistance to mechanical stress
- Digital output signal
- Switching for both poles of a magnet omnipolar
- Standardized SMD package PG-SC59

TLV4961/4/8 – xTA/TB – consumer version

- 3.0 to 26.0 V operating supply voltage
- Operation from unregulated power supply
- Output overcurrent & overtemperature protection
- Active error compensation
- High stability of magnetic thresholds
- High ESD performance
- Leaded, halogen-free package PG-TO92S
- JESD47 qualified





TLE499x Family of linear sensors



Product highlights

- High linear and ratiometric push-pull rail-torail output signal
- Low drift of output signal over temperature and lifetime
- Selectable 12/13/14/16bit output signals, secured by CRC and rolling counter
- Main and sub channel programmable independently in EEPROM
- Operating temperature range:
 -40 to 125°C/150°C
- ISO 26262 compliant or ready
- Several interface options available:
 PWM, SENT, SPC, PSI5, analog
- Dual die options available





TLx493D-x2Bx Family of 3D magnetic sensors



Product highlights

- Accurate linear sensing in 3 dimensions
- Magnetic field range: ±160 mT
- Four preconfigured address types (A0 to A3)
- Green packages
- Broad microcontroller compatibility
- Min. power consumption: 7 nA
- Temperature range: -40 to 125°C
- I²C digital interface
- Best accuracy-package size fit
- High flexibility and configurability to support platform approach
- ISO26262 ready



Product	Linear range [mT]	Sensitivity [LSB ₁₂ /mT]	Functional safety	Wake up	Package
TLI493D-A2B6	±100 or 160	7.7 or 15.4	No	No	PG-TSOP6
<u>TLI493D-W2BW</u> (A0-A3)	±50, 100 or 160	7.7, 15.4 or 30.8	No	Yes	WLB-5
<u>TLE493D-P2B6</u> (A0-A3)	±100 or 160	7.7 or 15.4	Yes	Yes	PG-TSOP6

XENSIV[™] – angle sensors: Wide portfolio of sensors with different interfaces tailored to your design needs





TLx497x Family of current sensors



Product highlights

- Developed according to SIL standard
- Intrinsic stray-field robustness through differential measurement
- High bandwidth for fast measurement
 - TLE497x: 210 kHz
 - TLI4971: 240 kHz
- **High accuracy** over temperature and lifetime
- 3.3 V supply voltage
- Large measurement ranges
 - TLE4972: 0 to 31 mT (0 A to >2 kA)
 - TLx4971: +-25 A, +-50 A +-75 A, +-120 A
- Fast overcurrent detection output (OCD)
- Analog output signal



Product	Current rail	Temperature	Functional safety	Package
<u>TLI4971</u>	Integrated	-40 to 105°C	No	TISON-8
<u>TLE4971</u>	Integrated	-40 to 125°C	No	TISON-8
<u>TLE4972</u>	External	-40 to 150°C	Yes	TDSO-16, VSON-6



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XENSIV[™] evaluation tool environment 2GO kit, Shield2GO and add-on



2GO kit

- One Infineon sensor IC combined with an ARM[®] Cortex[™]-M0 CPU
- USB connection for fast evaluation
- On-board debugging

Shield2GO

- Comprise one board with one single Infineon IC
- Solderless connectors included
- Arduino based software

Add-on

- Several add-ons for different use cases available
- Easy-to-use and mountable to our 2GO and Shield2Go kits



GUI & code

- Graphical user interface (GUI)
- Arduino library / GitHub



Check our webpage for all XENSIV[™] kit material (e.g.: 3D printing files, user guides, details, ...)



XENSIV™ 2GO kits portfolio overview

Product group	Sales name	Ordering code
Magnetic switches	TLE4966_MS2GO	SP005406992
	TLE5012B_E1000_MS2GO	SP002133956
Anglo	TLE5012B_E5000_MS2GO	SP002133964
Angle	TLE5012B_E9000_MS2GO	SP002133968
	TLI5012B_E1000_MS2GO	SP002133960
	TLE493D-P2B6MS2GO	SP005571233
3D Hall	TLE493D-W2B6_MS2GO	SP001707578
	TLV493D-A1B6_MS2GO	SP001707574
Current	TLI4971_MS2GO	SP005345474











XENSIV™ Shield2GO portfolio overview

Product group	Sales name	Ordering code
Magnatic switchas	S2GO_HALL_TLE4964-3M	SP004308590
Magnetic Switches	S2GO_2_HALL_TLE4966K	SP004308598
	S2GO_3D_TLE493DW2B6-A0	SP004308594
3D Hall	S2GO_3D_TLI493DW2BW-A0	SP005410385
	S2GO_3D-SENSE_TLV493D	SP001823678
Current	S2GO_CUR-SENSE_TLI4971	SP005345472
MyloT adapter	MYIOTADAPTERTOBO1	SP002434972















XENSIV™ add-ons portfolio overview



Check our webpage for adjustable add-on **3D printing files**: <u>https://www.infineon.com/sensors-2go</u>

Product group	Sales name	Ordering code	
Magnetic switches	OPENCLOSE2GOHS	SP005544849	
Angle	ROTATE KNOB ANGLE 2GO	SP002441192	
	ROTATE KNOB 3D 2 GO KIT	SP001504602	
	OUT OF SHAFT FOR 3D 2 GO	SP003475178	
	JOYSTICK FOR 3D 2 GO KIT	SP001491834	
	LINEAR-SLIDER 2GO	SP002043034	
	DIR_INDICATOR2GO	SP005350196	
	POWER_DRILL2GO	SP005350194	
	MINI_CONTROL2GO	SP005350192	
	PLAY2GO FOR 3D 2 GO KIT	SP005731811	
	LINEAR SPINDLE MOVEMENT FOR 3D 2 GO	Soon available!	
	CONTACTLESS SWITCH ARRAY FOR 3D 2GO	Self-services → Adjustable printing files available for download	



GUI and code examples for XENSIV[™] 2GO kits and Shield2GOs Keep it simple and fast



Infineon Developer Community Easy-to-use GUI for fast and simple evaluation without programming Q Magnetic Technical Support 💄 myInfineon 🔻 🦉 Cart (infineon Developer Center My Space Tools Software Tools # A B C D E F G H I J K L M N O P Q R S T U V W X Y Z Tags: Anglemeasurement, linearposition, j... 3D Magnetic Design Tool Open XENSIV™ Sensor online simulation tool offering accurate three-dimensional sensing of the Infineon 3D magnetic Hall sensors products. H HallDesk Magnetic Hall Switch Simulation Tags: Magneticfield, HallDesk, HallSwitch Open XENSIV™ Sensor online simulation tool offering an accurate simulation of the magnetic field and the switching behavior of all Infineon Hall switch sensor М Magnetic Design Tool: Angle Sensors Tags: Anglesensors, Magneticdesign XENSIV™ Sensor online simulation tool measuring the valid air-gap (distances om magnet surface to sensor) given a certain magnet size and remanence diametrical magnetization). Simulation Model Finder Tags: SimulationModel, Spice, PSpice, Ple. metric Selection Tool for finding Simulation Model products Version: 1.0.4.202109230553 TLE4966 Magnetic Sensor Evaluation App Tags: Embedded Software, Application & A. Evaluation software for TLE4966 Magnetic Sensor 2Go kits. Connect to evaluation board, observe and log real time sensor data, visualize it using the built in tool or save it to a file. Version: 6.1.0.202108261231 TLx493D Magnetic Sensor Evaluation App Install Tags: TLx493D, 3D, Application, Embedde. Evaluation software for TLx493D 3D Hall Sensor 2Go kits. Connect to sensors • Download and use 2Go kit addons to test them in various scenarios

Arduino / GitHub library

Adjustable and easy-to-use code examples for fast and simple evaluation

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https://www.infineon.com/infineon-developer-center

https://github.com/Infineon



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The power tool market is changing towards cordless solutions – get your share with Infineon's XENSIV[™] sensor solutions

- Cordless power tools (CPT) are on the rise due to the rapid industrialization in developed and developing countries, and the do-it-yourself (DIY) trend for consumers.
- The cordless power tool market shifts to brushless DC motors to lower noise, enable compact designs and increase efficiency and reliability.
- Easy to use and energy efficient sensors with a small form factor and precise position information are the key success factor in modern system designs.
- Infineon is due to its broad portfolio complemented by an excellent system understanding and its best-in-class quality (< 0.5 dpm) the perfect partner to gain and keep a competitive advantage.







